

CLAIM AMENDMENTS:**Claims 1 to 38 (cancelled)**

39. (currently amended) The device of ~~claim 38~~ claim 56, wherein said first and said second processing rollers feed a downstream second gripper acting on the substrate, said downstream second gripper disposed in one of a delivery roller, a transfer roller, and a discharge device.
40. (previously presented) The device of claim 39, wherein at least one of said delivery roller and said transfer roller effects transfer together with at least one of a downstream conveyer belt and said discharge device to accept the substrate and/or the waste.
41. (currently amended) The device of ~~claim 38~~ claim 56, wherein said first gripper holds at least a portion of the substrate following a processing procedure and removes the substrate from said working gap.
42. (previously presented) The device of claim 41, wherein waste portions are captured and removed from said working gap using at least one of pressurized air and suction.
43. (previously presented) The device of claim 39, wherein, to support separation of waste from the substrate, said disposal device comprises at least one of a vacuum suctioning unit and a pressurized air system which is disposed on an end of said discharge device facing said first and said second processing rollers.

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44. (currently amended) The device of claim 39, wherein said discharge device comprises a table, said table having an upper side which accepts and removes ~~a finished piece~~ the finished part and with a receiving end defining a passage gap together with a lower one of said first and said second processing rollers, said passage gap for downwardly directed passage to said disposal device of ~~a waste~~ the waste portion ~~resulting from punching~~.
45. (currently amended) The device of ~~claim 38~~ claim 56, wherein said first and said second processing rollers bear said tool parts in an exchangeable manner.
46. (previously presented) The device of claim 45, wherein said first and said second processing rollers comprise magnetic cylinders on which said tool parts are held in an exchangeable fashion, said tool parts comprising at least one of punching, stamping, furrowing and embossing tools.
47. (currently amended) The device of ~~claim 38~~ claim 56, further comprising a laser processing unit disposed proximate said working gap.
48. (currently amended) The device of ~~claim 38~~ claim 56, further comprising a downstream disintegrating means.
49. (previously presented) The device of claim 48, wherein said disintegrating means communicates with said disposal device via transport pipes.
50. (previously presented) The device of claim 48, wherein said disintegrating means is connected to a waste bin via transport pipes.

51. (previously presented) The device of claim 48, wherein said disintegrating means is disposed outside or inside a machine.
52. (currently amended) The device of ~~claim 38~~ claim 56, wherein a plurality of disposal devices are provided for disposal of ~~waste~~ the waste portion.
53. (currently amended) The device of claim 52, wherein said plurality of disposal devices are structured and positioned for disposal of the waste portion at a surface and/or inner portions of said first and said second processing rollers.
54. (currently amended) The device of claim 52, wherein said plurality of disposal devices are structured for disposal of the waste portion through further transport using a third gripper.
55. (currently amended) The device of ~~claim 38~~ claim 56, wherein at least one of said first and said second processing cylinders is a hollow cylinder suitable for accepting ~~punched-out~~ the waste portion.
56. (new) A device for cutting and/or punching sheet-like substrates such as card board, printed card board, card board packaging, corrugated card board, or paper to produce a finished part and a waste portion from the substrate, the device comprising:
- a first processing roller;
 - a second processing roller, said first and said second processing rollers defining a working gap between same;
 - means for inserting the substrate in a feed direction between said first and said second processing rollers and into said working gap;

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means for register controlled transport of the substrate using at least one first gripper cooperating with one of said first and said second processing rollers to grasp each substrate at a front edge thereof;

tool parts cooperating with at least one of said first and said second processing rollers to punch and/or die-cut the substrate in said working gap, thereby producing the finished part and the waste portion from the substrate;

means, disposed at an end of said working gap, for splitting off and separating the finished part from the waste portion and for simultaneously passing the finished part to a finished part transport means and the waste portion to a waste portion transport means using at least two independent delivery streams; and

a disposal device cooperating with said waste portion transport means for collecting the waste portion.